



**3M** Science.  
Applied to Life.™

**Unlock simplicity.**  
Hundreds of reattachments in a snap.

3M Industrial Adhesives and Tapes | 3M™ Dual Lock™ Reclosable Fasteners

# Strong and simple to use.


## 3M™ Dual Lock™ Reclosable Fasteners

Not all design requirements are easily satisfied, but you can simplify your attachments. When you need a strong, reliable, yet removable closure or attachment, 3M™ Dual Lock™ Reclosable Fasteners are the easy alternative to traditional fastening methods such as screws, nuts or bolts.

- Strong, interlocking mushroom-shaped heads close with a snap to assure your design is securely fastened.
- The many adhesive options help to reduce concerns of material damage and deformation, fastener placement, contamination and corrosion, and the challenges of joining dissimilar materials.
- Works behind the scenes as an invisible fastener to create a snug fit and smooth lines for improved aesthetics and sleek appearances.
- Provides the application ease of tape and the durability of a traditional fastener.

## Experience the simplicity

- Durable — up to 1,000 openings and closings before losing 50% of original tensile strength
- Helps reduce vibration
- Application and maintenance ease
- Pressure-sensitive adhesive easily forms a powerful bond
- Temperature, moisture and UV resistant
- Interlocking mushroom-shaped heads have **5X the tensile strength** of hook-and-loop products
- Low profile option available — approximately half the thickness of standard fastener



**Reliable Performance**  
Strong, interlocking mushroom-shaped heads connect with an audible “snap”; Peel apart to open; Easily attach and detach multiple times

**Customize for Your Application**  
Mix and match stem densities for the ideal closure strength; Choose from a variety of widths and adhesive options

**Quick and Easy to Install**  
Adhesive sticks on contact to a variety of materials without special tools (no drilling, screwing, sewing); Non-adhesive product also available

**Design Flexibility**  
Lightweight and low profile; Fastener is hidden beneath the surface and does not interfere with the integrity of the design; No holes or traditional fastener marks





# Select the right 3M™ Dual Lock™ Reclosable Fastener for the job



Product	Stem Density (per sq/in)	Adhesive	Color	3M Liner	Engaged Thickness	Temperature Resistance
<b>Specialty Vehicle</b>						
SJ3550	250	White Acrylic	Black	Clear, 4mil (0.10mm) Polyolefin	0.23 in (5.7mm)	200°F (93°C)
SJ3551	400					
SJ3552	170					
SJ3560	250	Clear Acrylic	Clear	Clear, 4mil (0.10mm) Polyolefin	0.23 in (5.7mm)	220°F (104°C)
SJ4570	Low Profile	Low Surface Energy Acrylic	Clear	Brown, 83# Polykraft	0.098 in (2.489mm)	158°F (70°C)

Substrates					Use	Applications				
Metals (Al, SS)	Glass	Plastics (Acrylic, PC, ABS)	Powder Coated Paints	Low Surface Energy (PP, PE)	Indoor/Outdoor	Interior Panels (Walls, doors, headliner, storage)	Accessory Attachment	Curtain Rails	Seats	
■	●	■	▲	▲	Indoor/Outdoor	■	■	■	■	
●	■	●	▲	▲	Indoor/Outdoor	●	●	●	●	
●	●	●	■	■	Indoor	●	●	●	●	



<b>General Industrial</b>						
SJ3550	250	White Acrylic	Black	Clear, 4mil (0.10mm) Polyolefin	0.23 in (5.7mm)	200°F (93°C)
SJ3551	400					
SJ3552	170					
SJ3560	250	Clear Acrylic	Clear	Clear, 4mil (0.10mm) Polyolefin	0.23 in (5.7mm)	220°F (104°C)
SJ4570	Low Profile	Low Surface Energy Acrylic	Clear	Brown, 83# Polykraft	0.098 in (2.489mm)	158°F (70°C)

Metals (Al, SS)	Glass	Plastics (Acrylic, PC, ABS)	Powder Coated Paints	Low Surface Energy (PP, PE)	Indoor/Outdoor	Panel Assembly	Accessory Attachment	General Attachment	Floor Attachment
■	●	■	▲	▲	Indoor/Outdoor	■	■	■	■
●	■	●	▲	▲	Indoor/Outdoor	●	●	●	●
●	●	●	■	■	Indoor	●	●	●	●



<b>POP, Display and Signage</b>						
SJ3550	250	White Acrylic	Black	Clear, 4mil (0.10mm) Polyolefin	0.23 in (5.7mm)	200°F (93°C)
SJ3551	400					
SJ3552	170					
SJ3560	250	Clear Acrylic	Clear	Clear, 4mil (0.10mm) Polyolefin	0.23 in (5.7mm)	220°F (104°C)
SJ4570	Low Profile	Low Surface Energy Acrylic	Clear	Brown, 83# Polykraft	0.098 in (2.489mm)	158°F (70°C)

Metals (Al, SS)	Glass	Plastics (Acrylic, PC, ABS)	Powder Coated Paints	Low Surface Energy (PP, PE)	Indoor/Outdoor	Trade Shows and Exhibits	Point of Purchase Displays	General Signage	Interior Design
●	●	●	▲	▲	Indoor/Outdoor	●	●	●	●
●	●	●	▲	▲	Indoor/Outdoor	●	●	●	●
■	■	■	■	■	Indoor	■	■	■	■

## Meet the environmental and strength requirements for the application

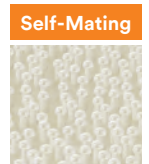
- Best Suggested Product
- Alternate Suggested Product
- ▲ Alternate Product — Must Use Primer

Temperature Performance	
<b>Best</b>	SJ3560
<b>Better</b>	SJ3550
<b>Good</b>	SJ4570

Stem Density (per sq/in) Combinations	
<b>Strongest</b>	250:400
<b>Stronger</b>	250:250 or 170:400
<b>Strong</b>	170:250
<b>Not Recommended</b>	170:170 or 400:400



Type 400      Type 250      Type 170



Low Profile

# Solve attachment challenges in an instant.

There are a thousand behind-the-scenes decisions that contribute to the success of your design. Every little feature — from how you choose to attach the graphics at a trade show or cushioning panels on a bus — matters for long term performance.

Choosing 3M™ Dual Lock™ Reclosable Fasteners can solve attachment challenges in an instant with the confidence that you've made the best decision for how your project will look when it's unveiled. Plus with the super strong bonds of 3M™ VHB™ Tape and powerful, interlocking mushroom-shaped heads, it also means you've chosen strength and easy to use reliable performance for the long run.

## Ordering Information

Product	Stem Density (per sq/in)	Adhesive	3M Liner	Color	Description
SJ3550	250	Acrylic	Clear, 4mil (0.10mm) Polyolefin	Black	3M™ Dual Lock™ Reclosable Fasteners, Black, Type 250
SJ3551	400	Acrylic		Black	3M™ Dual Lock™ Reclosable Fasteners, Black, Type 400
SJ3552	170	Acrylic		Black	3M™ Dual Lock™ Reclosable Fasteners, Black, Type 170
SJ3560	250	Clear Acrylic	Clear, 4mil (0.10mm) Polyolefin	Clear	3M™ Dual Lock™ Reclosable Fasteners, Clear, Type 250
SJ4570	LP	Low Surface Energy Acrylic	Brown, 83# Polykraft	Clear	3M™ Dual Lock™ Reclosable Fasteners, Low Profile, Clear

### Industrial Small Packs

TB3550	250	Acrylic	Clear, 4mil (0.10mm) Polyolefin	Black	3M™ Dual Lock™ Reclosable Fastener, 250/250, Black, 1 in x 10 ft, 1 Mated Strip/Bag
TB3560	250	Clear Acrylic	Clear, 4mil (0.10mm) Polyolefin	Clear	3M™ Dual Lock™ Reclosable Fastener, 250/250, Clear, 1 in x 10 ft, 1 Mated Strip/Bag
TB4570	LP	Low Surface Energy Acrylic	Brown, 83# Polykraft	Clear	3M™ Dual Lock™ Reclosable Fastener, Low Profile, Clear, 1 in x 10 ft, 1 Mated Strip/Bag

Additional 3M™ Dual Lock™ Reclosable Fasteners available.  
For more information visit [3M.com/Fasteners](http://3M.com/Fasteners) or call 1-800-362-3550.



**3M Industrial Adhesives and Tapes Division**  
3M Center, Building 225-3S-06  
St. Paul, MN 55144-1000

Phone 1-800-362-3550  
Fax 1-800-369-2923  
Web [3M.com/Fasteners](http://3M.com/Fasteners)

**Warranty, Limited Remedy and Disclaimer:** Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. User is solely responsible for evaluating the 3M product and determining whether it is fit for a particular purpose and suitable for user's method of application. Unless an additional warranty is specifically stated on the applicable 3M product packaging or product literature, 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY OR CONDITION ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. If the 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

**Limitation of Liability:** Except where prohibited by law, 3M will not be liable for any loss or damage arising from the 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability.

3M, Dual Lock and VHB are trademarks of 3M Company. Used under license in Canada. Please recycle. Printed in USA. © 3M 2017. All rights reserved. 70-0709-4083-1 (Rev 3/2017)



Secure plastic signs to window glass.



Attach cushioning panels in an ambulance or bus.



Anchor vehicle accessories to dashboard.



Attach access panels to industrial, electronic and electrical equipment.



Attach elevator control panel to interior wall.



Fasten ceiling panels to interior for future access.